

## Structural and magnetic properties of Ce<sup>4+</sup>-substituted W-type strontium ferrites

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Ce<sup>4+</sup>-substituted strontium W-type hexagonal ferrites Sr<sub>1-x</sub>Ce<sub>x</sub>Zn<sub>1.4</sub>Ni<sub>0.6</sub>Fe<sub>16</sub>O<sub>27</sub> ( $x=0.00$  to  $0.30$  with steps of  $0.06$ ) have been prepared using a solid-state method. The XRD patterns of specimens exhibit a single-phase W-type crystalline structure. The particles show a hexagonal flake shape. The saturation magnetization slightly decreases for  $x<0.12$  and then increases significantly for  $x>0.12$ , which is opposite to the change of coercivity. The initial magnetic permeability shows a significant increase due to the effect of the saturation magnetization and the grain size of specimens.

**Keywords:** W-type ferrite, Solid-state method, Magnetic properties, Initial permeability.

### Introduction

Magnetic material is an indispensable fundamental electronic functional material, which is generally categorized into permanent magnets (hard magnets) and soft magnets. It is widely studied due to the current and prospective applications in the fields of communication, new energy, automobiles, cloud computing, lighting, IT, home appliances, industrial automation, healthcare, military and so on [1, 2]. It has been demonstrated that the coercivity ( $H_c$ ), the initial magnetic permeability ( $\mu_i$ ) and the saturation magnetization ( $M_s$ ) can be controlled by the univalent or bivalent ion substitution to obtain the desired electromagnetic properties [3-7].

The chemical formula of W-type ferrite is AMe<sub>2</sub>Fe<sub>16</sub>O<sub>27</sub>, which belongs to the hexagonal crystal system. The space group is P<sub>63</sub>/mmc(194). The crystal structure can be considered as the stacking of so-called R blocks and S blocks along  $c$  axis in the order of SSRS\*S\*R\* [8, 9]. Magnetic Fe<sup>3+</sup> ions occupy seven different crystal sites in the W-type hexagonal crystal structure, respectively [10].

In order to achieve modification of metal ions, different synthesis processes have been used to prepare W-type ferrites. The ceramic (solid-state) and sol-gel methods are widely adopted due to its simple process and low cost [11]. Tang et al. [12] prepared Sr<sub>1-x</sub>La<sub>x</sub>Fe<sub>2</sub><sup>2+</sup>Fe<sub>16</sub><sup>3+</sup>O<sub>27</sub> W-type ferrites by a ceramic method. The XRD results confirmed a pure hexagonal crystal structure. The lattice constant  $a$  of the samples did not change greatly. However, the lattice constant  $c$  decreased with the

increasing doped amount. Niu et al. [13] investigated La-doped W-type ferrites Sr<sub>1-x</sub>La<sub>x</sub>Co<sub>2</sub>Fe<sub>16</sub>O<sub>27</sub> prepared by a ceramic method. The  $H_c$  of specimens increased with increasing La content, and the  $M_s$  of particles first increased with  $x$  from 0 to 0.15 and then began to decrease.

It has been reported that the Ce substitution can tailor the magnetic properties of M-type SrFe<sub>12</sub>O<sub>19</sub> ferrites. Cao et al. [14] prepared hexagonal M-type ferrites SrCe<sub>x</sub>Fe<sub>12-x</sub>O<sub>19</sub> via a ceramic method. Single phase M-type ferrite with no impurities was obtained when the substitution amount  $x$  was less than 0.04. It was found that the Ce substitution can improve the  $M_s$  and the  $H_c$  to a certain extent. Sadiq et al. [15] prepared W-type ferrite with the chemical formula Sr<sub>3-x</sub>Ce<sub>x</sub>Fe<sub>16</sub>O<sub>27</sub> ( $x$  is from 0.00 to 0.10 with steps of 0.02) by a sol-gel method. With the doping of rare earth Ce<sup>3+</sup> ions, the  $H_c$  of samples first increased but then decreased, while the  $M_s$  shows a wave-like increasing trend.

However, up to the authors' knowledge, the effect of Ce<sup>4+</sup>-substituted W-type hexagonal strontium ferrites was still not been reported. Therefore, Ce<sup>4+</sup> substituted W-type hexagonal strontium hexagonal ferrites Sr<sub>1-x</sub>Ce<sub>x</sub>Zn<sub>1.4</sub>Ni<sub>0.6</sub>Fe<sub>16</sub>O<sub>27</sub> have been prepared using a solid-state method in this study. The influences of CeO<sub>2</sub> content ( $x$ ) on the microstructure and magnetic properties of W-type ferrite were investigated.

### Experimental Procedures

#### Materials

Ferric oxide (Fe<sub>2</sub>O<sub>3</sub>, 99.2% purity), strontium carbonate (SrCO<sub>3</sub>, 98% purity), cerium oxide (CeO<sub>2</sub>, 99% purity), zinc oxide (ZnO, 99% purity) and nickel oxide (NiO, 99% purity) powders without further purification were used as raw materials.

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### Preparation of W-type ferrites Sr<sub>1-x</sub>Ce<sub>x</sub>Zn<sub>1.4</sub>Ni<sub>0.6</sub>Fe<sub>16</sub>O<sub>27</sub> powders

The specimens of Sr<sub>1-x</sub>Ce<sub>x</sub>Zn<sub>1.4</sub>Ni<sub>0.6</sub>Fe<sub>16</sub>O<sub>27</sub> ( $x$  is from 0.00 to 0.30 with the steps of 0.06.) were synthesized by a solid-state method. The raw materials, weighed stoichiometrically to prepare specimens of 150 grams, were milled in purified water for 4 hours in an experimental ball mill. The milled slurry was dried, pressed into small pieces, and placed in a muffle furnace to be calcinated at 1320 °C for 2 hours in the air. After calcination the fragments were shaken to a powder and sieved through a 100 mesh sieve. The obtained powders with 3 wt.% polyvinyl alcohol solution (PVA) were stirred to homogeneity and pressed into ring specimens, which were sintered at 1200 °C for 2 hours in the air and used for the measurement of permeability.

### Characterization

The phase composition of specimens was analyzed by an XRD diffractometer using CuK $\alpha$  radiation (X'Pert Pro,  $\lambda=1.5406$  Å). The scanning range was determined to be 20°-80° in a step of 0.01°. The morphology of all specimens was obtained by a field emission scanning electron microscope (FESEM, HITACHI S-4800). The magnetic properties were measured at room temperature (RT) by a vibrating sample magnetometer (VSM, MicroSense EZ7) with a maximum external magnetic field of 20,000 Oe. The permeability of these specimens was measured by a digital bridge meter (Agilent 4284A) at the frequency of 1 MHz at room temperature.

## Results and Discussion

### Structure and morphology

Fig. 1 shows the XRD patterns of Sr<sub>1-x</sub>Ce<sub>x</sub>Zn<sub>1.4</sub>Ni<sub>0.6</sub>Fe<sub>16</sub>O<sub>27</sub> specimens. Compared with the standard JCPDS card (PDF # 75-0406), all the XRD patterns reveal a typical single-phase magnetoplumbite structure without any impurity. Therefore, seen from Fig. 1, no impurity phase was found after the substitution of Ce<sup>4+</sup> ions.

The characteristic peaks (116) and (1010) of W-type ferrite were determined in Fig. 1. Based on the corresponding values of  $d_{hkl}$  of the peaks, the lattice parameters  $a$  and  $c$  of all the specimens can be calculated using the following formula (1) and (2) [16, 17]:

$$d_{hkl} = \left( \frac{4}{3} \cdot \frac{h^2 + hk + k^2}{a^2} + \frac{l^2}{c^2} \right)^{-1/2} \quad (1)$$

$$V_{\text{cell}} = a^2 c \sin 120^\circ \quad (2)$$

The crystal planner distance ( $d_{hkl}$ ) and cell volume ( $V_{\text{cell}}$ ) are denoted here, respectively. The Miller indices in the XRD patterns are denoted by the parameters  $h$ ,  $k$ , and  $l$ , while the associated lattice constants are  $a$  and  $c$ . The X-ray density ( $d_{\text{X-ray}}$ ) and average crystallite size ( $D$ ) were obtained by the following equations (3) and (4) [18, 19]:

$$d_{\text{X-ray}} = \frac{2M}{N_A V_{\text{cell}}} \quad (3)$$

$$D = \frac{K\lambda}{\beta \cos \theta} \quad (4)$$

where  $M$  stands for the molar mass of the related specimens,  $\theta$  for the Bragg's diffraction angle, and  $\beta$  for the whole width at half-maximum.  $N_A$ ,  $K$  and  $\lambda$  are  $6.02 \times 10^{23}$ , 0.89 and 1.5406 Å, respectively. The corresponding parameters of all the specimens were calculated and listed in Table 1.

The variations in the crystalline parameters ( $a$  and  $c$ ) of specimens with varying  $x$  are displayed in Fig. 2. As  $x$  grows from 0.00 to 0.30, the lattice parameter

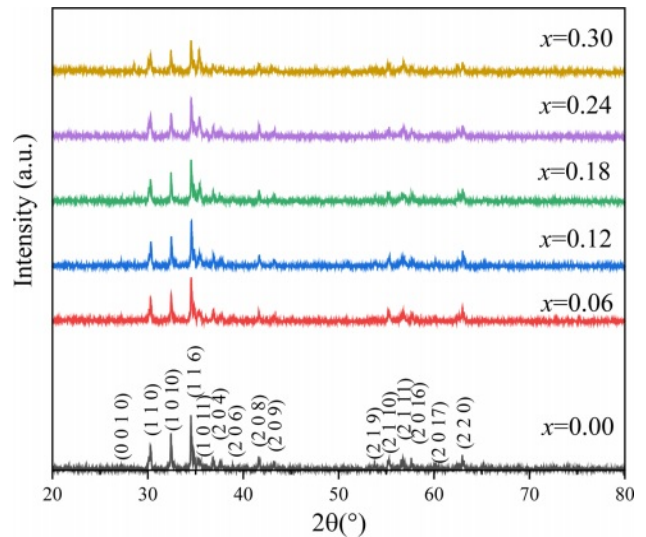
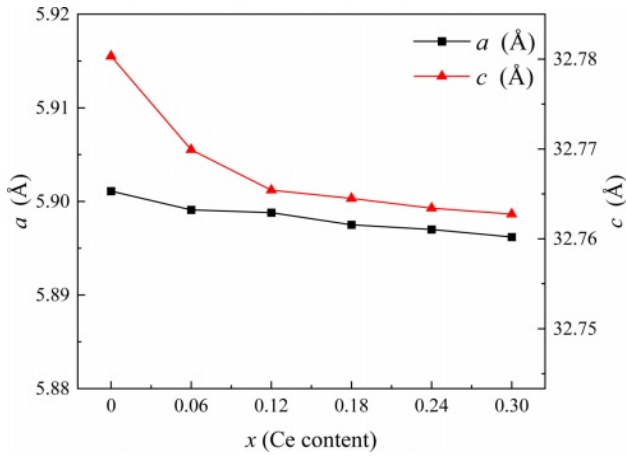


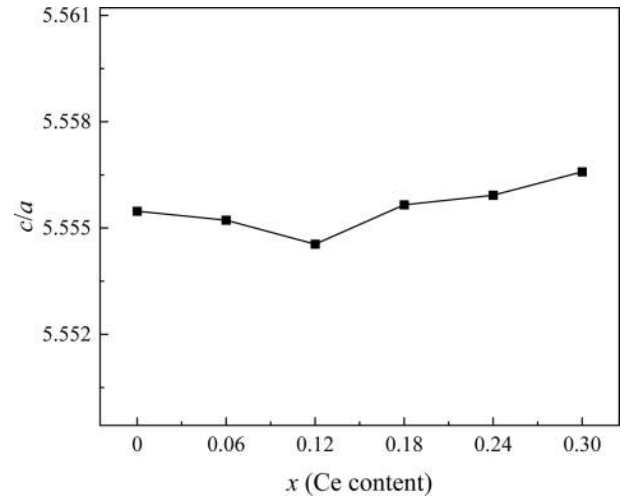
Fig. 1. The XRD patterns of Sr<sub>1-x</sub>Ce<sub>x</sub>Zn<sub>1.4</sub>Ni<sub>0.6</sub>Fe<sub>16</sub>O<sub>27</sub> specimens with different  $x$ .

Table 1. Different parameters calculated for all specimens.

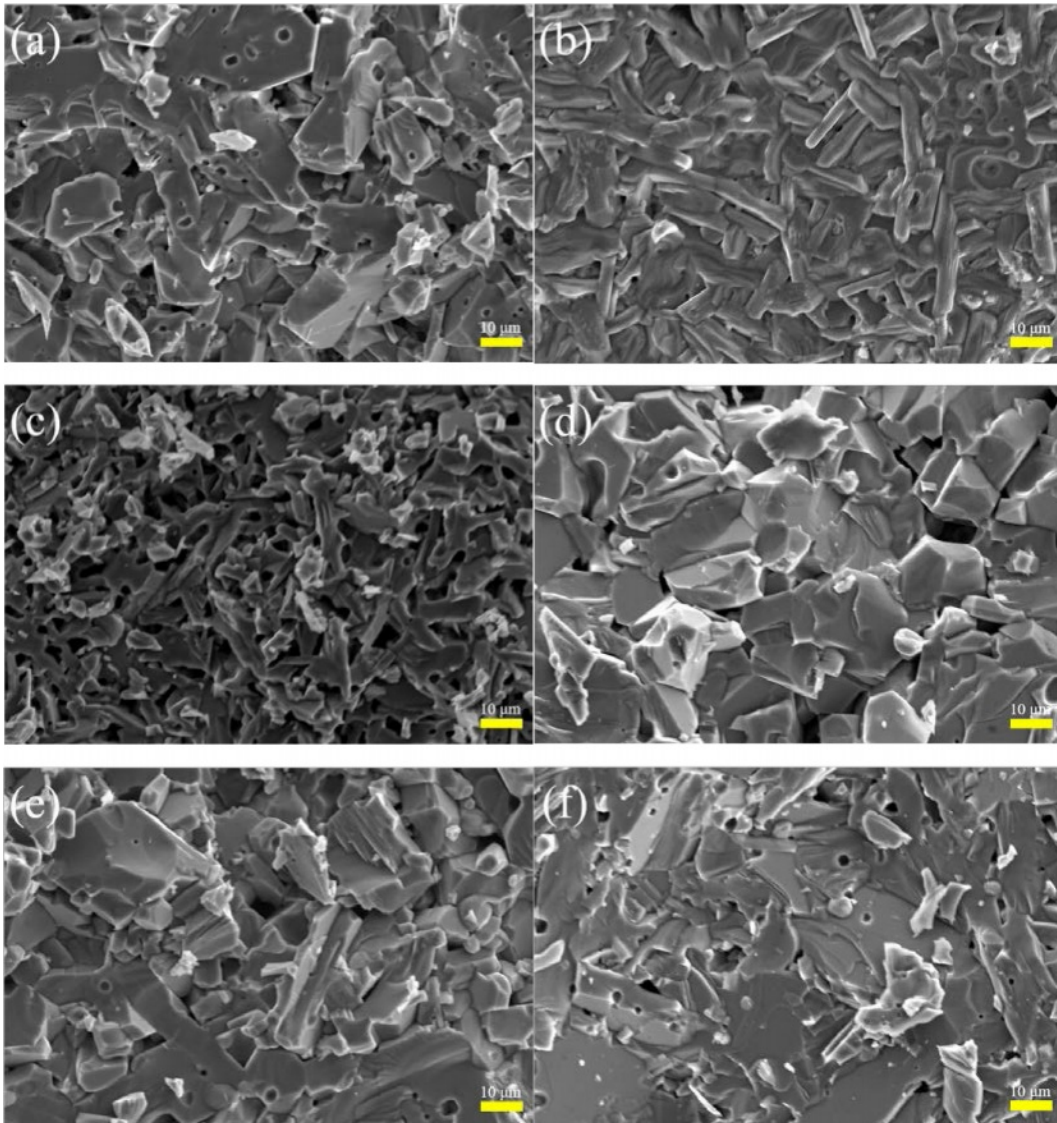
Ce( $x$ )	$a$ (Å)	$c$ (Å)	$c/a$	$d_{\text{X-ray}}$ (g/cm <sup>3</sup> )	$V_{\text{cell}}$ (Å <sup>3</sup> )	$D$ (nm)
0.00	5.9011	32.7844	5.5556	5.1749	988.67	88.46
0.06	5.8991	32.7719	5.5554	5.1910	987.62	83.94
0.12	5.8988	32.7665	5.5548	5.2030	987.36	78.34
0.18	5.8975	32.7654	5.5558	5.2161	986.89	95.65
0.24	5.897	32.7641	5.5561	5.2277	986.68	97.94
0.30	5.8962	32.7633	5.5567	5.2399	986.39	104.13



**Fig. 2.** The change of lattice constants  $a$  and  $c$  of  $\text{Sr}_{1-x}\text{Ce}_x\text{Zn}_{1.4}\text{Ni}_{0.6}\text{Fe}_{16}\text{O}_{27}$  specimens with different  $x$ .



**Fig. 3.** The change  $c/a$  of  $\text{Sr}_{1-x}\text{Ce}_x\text{Zn}_{1.4}\text{Ni}_{0.6}\text{Fe}_{16}\text{O}_{27}$  specimens with different  $x$ .



**Fig. 4.** Typical FE-SEM images of  $\text{Sr}_{1-x}\text{Ce}_x\text{Zn}_{1.4}\text{Ni}_{0.6}\text{Fe}_{16}\text{O}_{27}$  specimens with different  $x$ . (a-f):  $x$  is from 0.00 to 0.30 with steps of 0.06, respectively.

$c$  reduces dramatically while the lattice parameter  $a$  changes somewhat due to the substitution of  $Ce^{4+}$  ions for  $Sr^{2+}$  ions. The early literature has also reported on the modifications in lattice properties brought about by ion replacement [20-23].  $Ce^{4+}$  caused the change of lattice parameters  $a$  and  $c$  in substituted specimens, mainly due to the difference in ionic radius ( $r$ ) of substituted metal ions. When  $Sr^{2+}$  ( $r=1.180$  Å) is replaced by  $Ce^{4+}$  ( $r=0.990$  Å), a negative ionic radius difference is generated [15]. While based on the ion charge balance relationship, some  $Fe^{3+}$  ions ( $r=0.645$  Å) will be converted into  $Fe^{2+}$  ions ( $r=0.780$  Å), resulting in a positive ionic radius difference. Because the C-axis is the easily magnetized axis of W-type ferrite, spin rotation is more likely to occur along the base plane perpendicular to the C-axis [24]. Therefore, the lattice constant  $c$  will undergo significant changes compared with the lattice constant  $a$ . All of these are ultimately reflected in the changes of lattice parameters, as shown in Fig. 2. The change of lattice parameter  $a$  is relatively small, while  $c$  shows a decreasing trend with increasing  $x$ , and the cell volume of the substitution specimens shows a decreasing trend compared with the unsubstituted specimen.

Wagner [25] mentioned that the  $c/a$  value of W-type hexagonal ferrites is less than 5.585, which conforms to the lattice structure characteristic of W-type ferrites. In this study, the ratios  $c/a$  of all the specimens are listed in Table 1. Fig. 3 shows the dependency of  $c/a$  on  $x$ . With different  $x$ , the ratio of  $c/a$  ranges from 5.5548 to 5.5567, which is consistent with the characteristic value of the W-type structure described above.

Fig. 4 shows the microstructure of  $Sr_{1-x}Ce_xZn_{1.4}Ni_{0.6}Fe_{16}O_{27}$  specimens with different  $x$ . It can be seen that a flake structure has been formed in Fig. 4(a) and (d)~(f), which consists with the reported morphology of W-type hexagonal ferrites [8]. The grain shape in Fig. 4(b) and (c) is elongated and more voids are present. For  $x < 0.12$  and  $x > 0.12$ , the grain size exhibits a decreasing and increasing tendency with the increasing of  $Ce^{4+}$  substitution ( $x$ ), respectively.

### Magnetic properties

The RT magnetic hysteresis loops of the  $Sr_{1-x}Ce_xZn_{1.4}Ni_{0.6}Fe_{16}O_{27}$  specimens are displayed in Fig. 5. The values of  $M_s$ ,  $H_c$ , remanence magnetization ( $M_r$ ) and square ratio ( $M_r/M_s$ ) were obtained through the RT magnetic hysteresis loops and listed in Table 2. It should be noted out that under a magnetic field of 20 kOe, the measured hysteresis loops approach saturation, so the values of  $M_s$  was obtained at 20 kOe.

In this study, as shown in Table 2 and Fig. 6, the  $M_s$  of specimens decreases first and then increases as  $x$  increases. It reaches the minimum value at  $x=0.12$ . The  $M_r$  fluctuates and reaches the maximum at  $x=0.18$ . The following reasons caused these changes. Firstly, when  $Sr^{2+}$  ions were replaced by  $Ce^{4+}$  ions in the specimens, in order to achieve an equilibrium of excessive positive

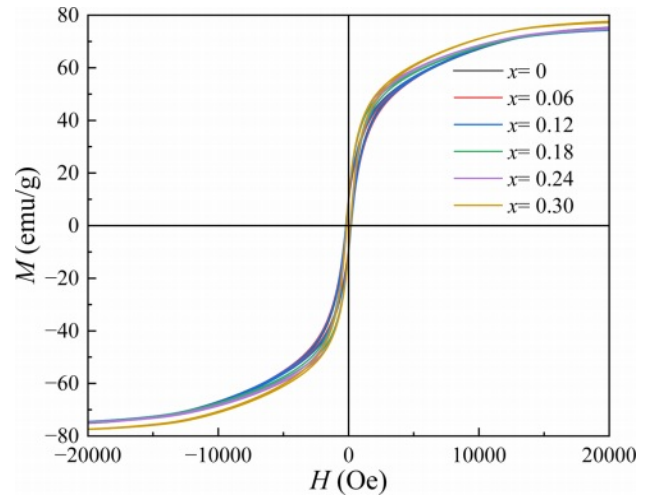


Fig. 5. RT magnetic hysteresis loops of  $Sr_{1-x}Ce_xZn_{1.4}Ni_{0.6}Fe_{16}O_{27}$  specimens with different  $x$ .

Table 2. Magnetic properties of specimens with different Ce content ( $x$ ).

Ce ( $x$ )	$M_s$ (emu/g)	$M_r$ (emu/g)	$M_r/M_s$	$H_c$ (Oe)	$\mu_i$
0.00	75.195	9.460	0.083	183.8	6.24
0.06	75.070	9.319	0.083	196.8	6.34
0.12	74.738	9.960	0.081	200.6	7.24
0.18	74.900	10.040	0.080	166.1	8.06
0.24	75.120	9.860	0.080	161.5	8.28
0.30	77.550	9.615	0.079	145.4	8.54

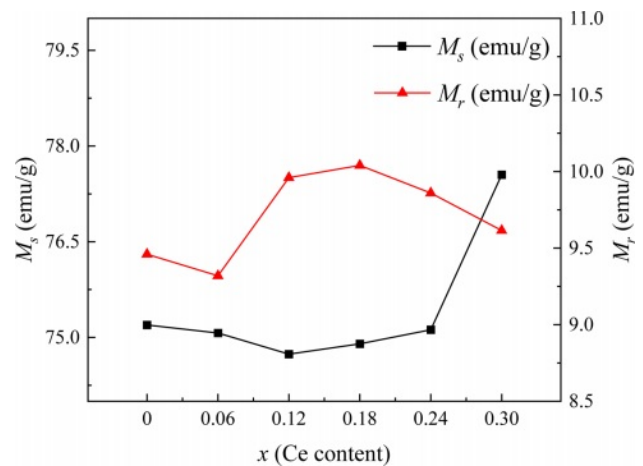


Fig. 6. The  $M_s$  and  $M_r$  of  $Sr_{1-x}Ce_xZn_{1.4}Ni_{0.6}Fe_{16}O_{27}$  specimens with different  $x$ .

charges, some  $Fe^{3+}$  ions were converted into  $Fe^{2+}$  ions. As is well known, since the magnetic moment of  $Fe^{3+}$  and  $Fe^{2+}$  is  $5.0 \mu_B$  and  $4.0 \mu_B$ , respectively, the net magnetic moment will decrease [2, 26], which causes the decrease of  $M_s$  in  $Sr_{1-x}Ce_xZn_{1.4}Ni_{0.6}Fe_{16}O_{27}$  ( $0 \leq x \leq 0.12$ ) specimens. However, for the specimens with  $x > 0.12$ , there are two

reasons for the significant increase in  $M_s$ . On the one hand, the smaller  $Ce^{4+}$  ions replaced some  $Sr^{2+}$  ions, and the lattice parameter  $c$  decreased, as shown in Fig. 2. An increased super-exchange interaction resulted from the corresponding reduction in the distance of Fe-O bonds parallel to the  $c$ -axis [27]. On the other hand, with the increasing content of  $Ce^{4+}$  ( $x$ ), the internal stress caused by the lattice distortion enhanced the magnetic interaction in the sublattice [28-30]. Therefore, combined the above two factors, a significant increase of  $M_s$  can be found in the specimens. In this study, the squareness ratios ( $M_r/M_s$ ) of magnetic hysteresis loops for all the specimens were calculated and listed in Table 2. It can be observed that the square ratio is between 0.079 and 0.083. A squareness ratio of greater or less than 0.5 indicates a single or multiple magnetic domain structure in the specimens, respectively [31]. Therefore, all the specimens in this study show the multiple magnetic domain structure.

The changes in  $M_s$ ,  $M_r$  and  $H_c$  are similar to the previous literature [32, 33]. The  $H_c$  of specimens as shown in Fig. 7 increases between  $x=0$  and 0.12, while remains a decreasing trend for  $x>0.12$ . When  $x\leq 0.12$ , the symmetry of the crystal decreases after the  $Ce^{4+}$  substitution due to the smaller radius of  $Ce^{4+}$  ion compared with that of  $Sr^{2+}$  ions. The crystal with low symmetry has a strong magnetocrystalline anisotropy, which causes the increase of  $H_c$  accordingly [34]. Table 1 shows that the grain size progressively rises when  $x>0.12$  as  $x$  increases. It was reported that the  $H_c$  is mostly affected by the grain size of specimens [31]. Usually, the  $H_c$  has an inverse relationship to the grain size greater than the single domain critical size ( $D_c$ ), which was estimated to be 650 nm for SrM ferrite [35]. In this study, it can be seen from Fig. 7 and Table 1 that for  $x<0.12$  and  $x>0.12$ , the change of  $H_c$  is consistent with the change of grain size described above (Fig. 4).

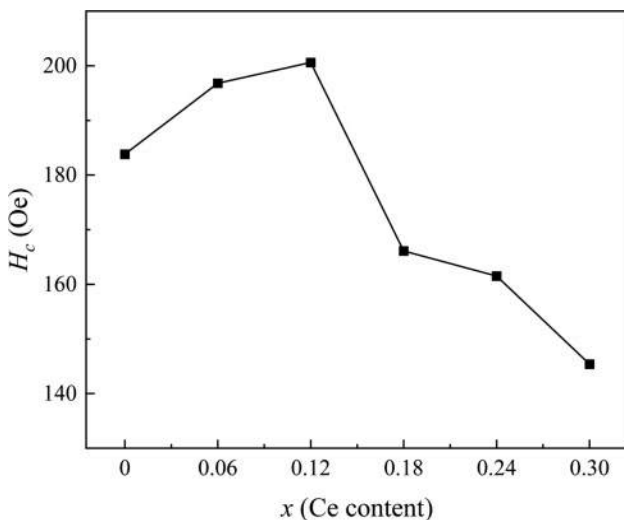


Fig. 7. The  $H_c$  of  $Sr_{1-x}Ce_xZn_{1.4}Ni_{0.6}Fe_{16}O_{27}$  specimens with different  $x$ .

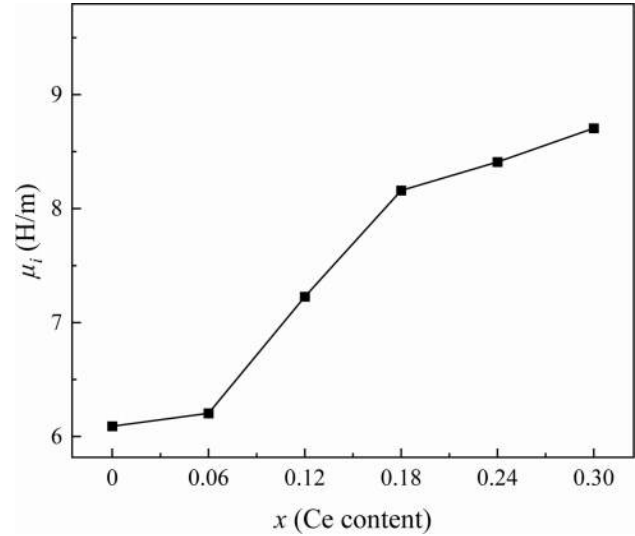


Fig. 8. The  $u_i$  of  $Sr_{1-x}Ce_xZn_{1.4}Ni_{0.6}Fe_{16}O_{27}$  specimens with different  $x$ .

Fig. 8 shows the  $u_i$  of specimens measured at 1 MHz, which increases from 6.24 to 8.54 for  $x=0$  to 0.30. Generally, the  $u_i$  of ferrite is affected by the  $M_s$  and the magnetocrystalline anisotropy constant ( $K_1$ ), as shown in the following formula [36]:

$$\mu_i \propto \frac{M_s^2 D}{K_1 + \lambda_s \sigma} \quad (5)$$

where  $D$ ,  $\lambda_s$  and  $\sigma$  are the average crystallite size, the magnetostriction coefficient and the internal stress, respectively. In this study, the effect of  $\lambda_s$  and  $\sigma$  can be ignored due to the low internal stress of ferrite materials [37]. Meanwhile, the magnetocrystalline anisotropy of all specimens is also slightly affected by the amount of  $Ce^{4+}$  substitution. Therefore,  $M_s$  and  $D$  are the dominant factors for the value of  $u_i$ . As the  $D$  increases, the blocking effect of grain boundaries on the domain wall displacement decreases, and thus the value of  $u_i$  increases. From Table 1 and Fig. 6, it can be seen that as  $x$  increases,  $D$  and  $M_s$  first decrease ( $x<0.12$ ) and then increase ( $x>0.12$ ). However, it is observed that  $u_i$  increases as  $x$  increases in Fig. 8. It may be caused by the fact that when  $x=0.06$  and  $x=0.12$ , the grains are elongated and have more voids which makes  $\sigma$  larger. Therefore, as the  $Ce^{4+}$  substitution amount increases, the  $u_i$  value shows a significant increase.

## Conclusions

Solid-state technique was used to create  $Ce^{4+}$  substituted strontium W-type ferrites  $Sr_{1-x}Ce_xZn_{1.4}Ni_{0.6}Fe_{16}O_{27}$  ( $x$  is from 0.00 to 0.30 with steps of 0.06). All specimens have a single W-phase hexagonal crystal structure. The  $c/a$  ratio hardly varies as  $x$  increases, while the lattice parameters of  $a$  and  $c$  indicate a substantial drop. When  $x<0.12$  and  $x>0.12$ , the  $M_s$  exhibits a decreasing and increasing tendency with the increasing of  $x$ , respectively,

while it exhibits a completely opposite trend for the  $H_c$ . The  $u_i$  of specimens shows a significant increase for  $0 \leq x \leq 0.30$ .

### CRedit authorship contribution statement

Jinsong Li: Investigation, Methodology, Writing - original draft, Writing - review & editing, Funding acquisition. Xiubin Zhao: Writing - review & editing, Investigation, Formal analysis. Ailin Xia: Writing - review & editing, Funding acquisition, Methodology, Project administration, Supervision.

### Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

### Data availability

Data will be made available on request.

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